

8

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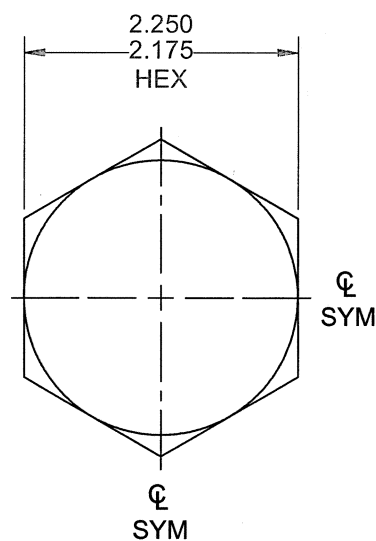
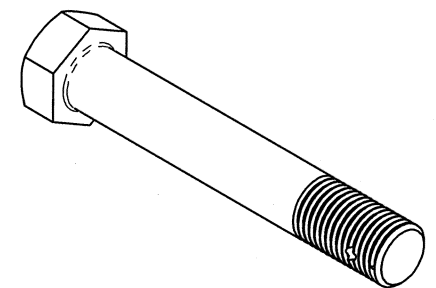
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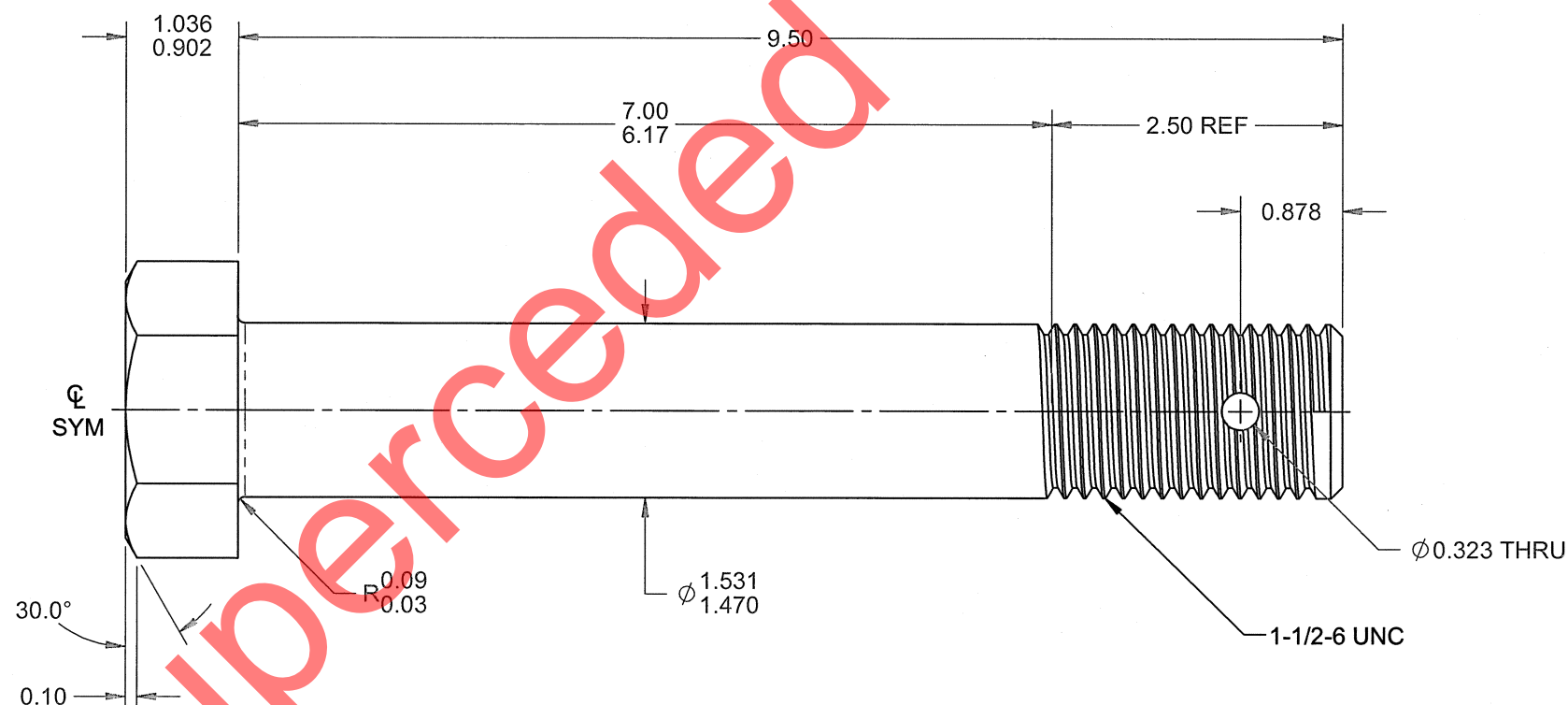
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PC250-1120 LIFTING BOLT



NOTES:

- 1) MATERIAL: 4140 (ASTM A354 GRADE BD)
- 2) HEAT TREAT: 33-38 RC
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

C	SEE PREVIOUS PDFs FOR OLDER REVs	19-805	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM		
MFG. APPR.	DD		
APPROVED			
DATE	2019-07-08	TOOL PART # PC250-1120	REV. C SHEET 1 OF 1
		TITLE LIFTING BOLT	SCALE NTS
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